

## 6GST MARK II GLOBAL STANDARD TRASH



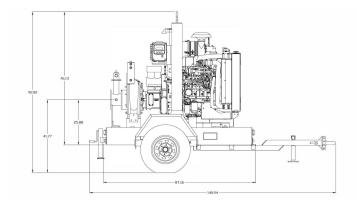
Global Pump® Standard Trash pumps are specifically designed to effectively handle a wide range of liquids from water to sewage and sludge that can contain solids and other material.

The model 6GST Mark II is capable of achieving maximum flows of 3,000 gpm (681  $\,\mathrm{m}^3/\mathrm{h}$ ) and maximum total head of 202' (61.6 m), while handling solids up to 3" (75 mm) in diameter.  $L^3/D^4$  ratio of the pump is 7.2.

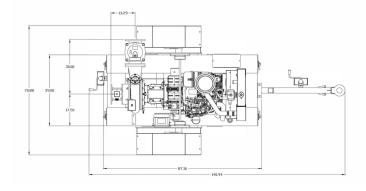
The standard 6GST Mark II is SAE flange mounted to a water-cooled, 4-cylinder diesel engine. Alternative drives are available including electric motors.

Global Pump's unique front pullout cartridge seal provides ease of maintenance as it can be quickly changed in the field, thereby reducing downtime and expense.

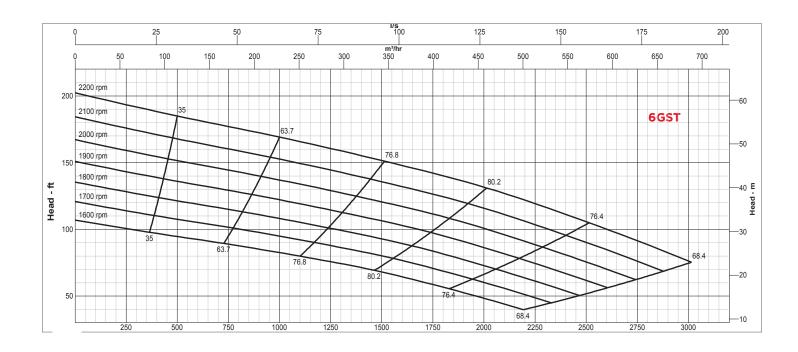
FEATURES	OPTIONS
Global Pump's rugged, heavy duty pumps are engineered specifically for portable application	Available with a variety of priming systems, including Global's Auto Prime® automatic priming system (compressor-fed venturi priming) or a diaphragm priming system
Close coupled SAE mount to engine	Global Pump's environmental box separates and silences air exhaust and returns liquid to the pump suction
Industry-best shaft stiffness with extremely low $L^3/D^4$ ratio that provides minimal shaft deflection, extended seal life and L10 100,000 hour bearing life	Fuel cubes for extended run times and/or remote location as required
Non-return valve uses only a single moving part to allow full flow with minimal restriction	Sound attenuated enclosure options
Standard engine control panel provides preset emergency shutdown protection and allows the addition of automatic level control	Hose racks, accessory containers and other custom features available as required
Global Pump's unique cartridge seal with biodegradable glycol quench allows the pump to start and run dry	Wide range of suction and discharge fittings including Global Pump's own "QD" Quick Disconnect fittings and
Pump casings are hydrostatically tested to 50 psig (345 kPa) above the peak casing design pressure	accessories
Skid-mounted formats with tie downs, lifting bail, and fork pockets	



SPECIFICATIONS	
Connections	6" (150 mm) ANSI Flanges
Max Pump Speed	2,200 rpm
Max Flow	3,000 gpm (681 m <sup>3</sup> /h)
Max Head	202' (61.6 m)
Max Static Priming Lift	28' (8.5 m)
Temperature Limit	160° F (70° C)
Solids Handling Capability	3" (75 mm)
Max Casing Pressure	125 psig (862 kPa)
Fuel Cell	83 gallons (314 liters)
Dry Weight	4,600 lbs



PUMP MATERIAL	
Casing	Cast iron (CD4MCu is an option)
Impeller	Cast iron (CD4MCu is an option)
Wear Rings	CD4MCu and 316 SS
Bearing Housing	Cast Iron
Bearing Lubrication	Grease
Shaft	431 Stainless Steel
Seal	Cartridge w/Silicon Carbide Faces
Chassis/Fuel Cell	Steel
Non-Return Valve	Nitrile Fitted Cast Iron
Environmental Box (Optional)	Steel





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